



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D5149-043W
Job Sheet 171860



Part No: D5149-043W

Job Qty: 4 ea

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/26/18	0.00	0.00	Start Up Large Fab-3		JLC
110	Large Fab	4 pcs		2/26/18	0.00	3.45	Large Fab 2		JLC
120	QC	4 pcs		2/26/18	0.00	0.00	QC9		PD 13-0225
130	QC	4 pcs		2/26/18	0.00	0.00	QC5		PD 13-0225
140	HandFinish	4 pcs		2/26/18	0.00	0.53	HandFinish1		13-0228 8
150	QC	4 pcs		2/26/18	0.00	0.00	QC7-4		38
160	Powdercoat	4 pcs		2/26/18	0.00	0.09	Powdercoat1		BR 13-03-1
170	QC	4 pcs		2/26/18	0.00	0.00	QC3		BEB 18-03-01
180	HandFinish	4 pcs		2/27/18	0.00	0.53	HandFinish3		BEB 18-03-01
190	QC	4 pcs		2/27/18	0.00	0.00	QC3		LR
200	Packaging	4 pcs		2/27/18	0.00	0.00	Packaging3-2	GA	DAS
210	QC21-SA	4 Ea		2/27/18	0.00	0.00	QC21		21M

M 138467 START: 7:35 O.V.T: 8:20 FINISH: 8:05 wing work 1138761

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-5	Step Cap	4 Ea (1 ea)	90-Start up Operation	
D5149-7	Aft Step Base	4 Ea (1 ea)	90-Start up Operation	
D5149-9	Aft Step	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-5	4	3	0
	D5149-7	4	21	0
	D5149-9	4	13	0



Container No: S044836



Part: D5149-043W
Job No: 171860
Serial No/Batch: S044836
Revision: D5149
Inspector:

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